

MEBasteel 1250 DG

total length ~ _____ mm

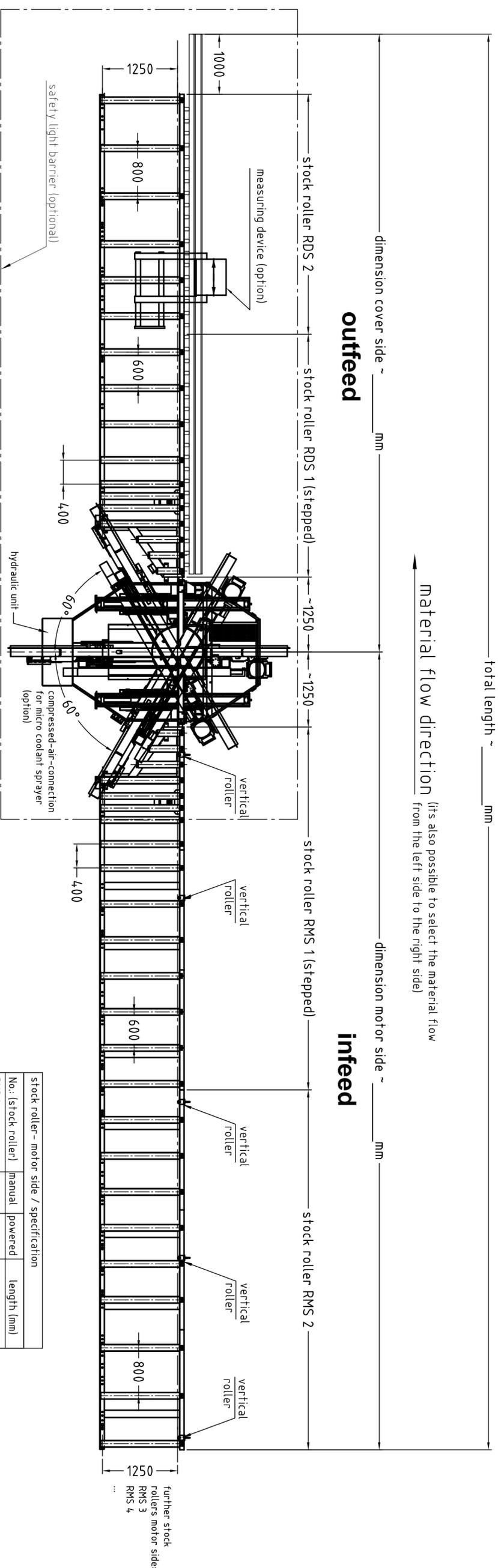
material flow direction (it's also possible to select the material flow from the left side to the right side)

dimension cover side ~ _____ mm

outfeed

dimension motor side ~ _____ mm

infeed



stock roller - cover side / specification		
No.: (stock roller)	manual	powered
RDS 1		
RDS 2		
RDS 3		
RDS 4		
RDS 5		
RDS 6		

stand alone control panel
(standard)
(max. distance 5,5m from hydraulic unit)

electrical connection:
3x4,00V /N/PE/ 50 Hz
fuse protection: 35A

stock roller - motor side / specification		
No.: (stock roller)	manual	powered
RMS 1		
RMS 2		
RMS 3		
RMS 4		
RMS 5		
RMS 6		

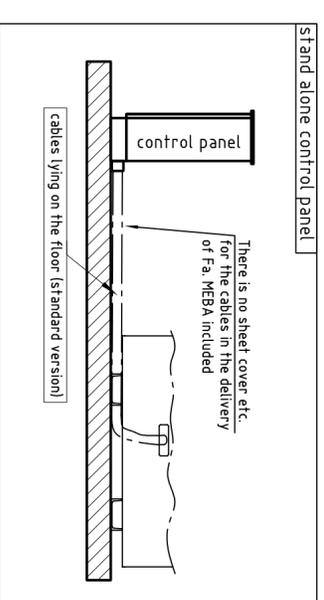
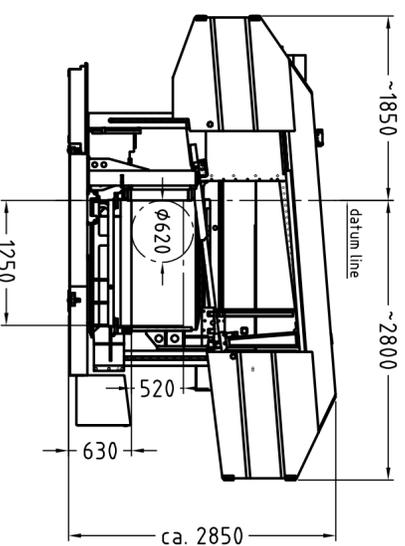
working height 630mm

measuring device / optional			
measuring device Typ	length (mm)	lengthening piece (AV)	metering range (mm) without AV
MLAV automatic			
MS3 automatic (preferred)			

It is not allowed to start and operate the bandsaw unless the laser light guard or mechanical fence is functioning. It is the responsibility of the operator to ensure the protective measures are functioning correctly.
The distance between the laser light guard or mechanical fence and the moving parts of the bandsaw should be sufficient to prevent accidental contact, this should be a minimum of 1,5 Mtr.
Before using the bandsaw the operation of the protective measures should be tested by a competent person to ensure the bandsaw will not operate if the protective measures are breached.
This examination and testing should be repeated after every alteration to the protective measures.

At the installation location there has to be an at-grade base plate with a niveau tolerance of max. ±20mm. The base plate has to have a sufficient stiffness for mounting dowels M12x120 and has to resist a pressure load of min. 30kg/cm².
Because of the manufacturing tolerances, the drilling patterns for the fixing dowels can not be determined in advance, they must be drilled during installation!

machine accessory (which is shown on the drawing)	YES		NO	
	title			
control panel -stand alone (mark desired location)		X		
micro coolant sprayer				
safety light barrier				



Please confirm electrical data:

electrical connection (MEBA-standard):
3x4,00V /N / PE/ 50Hz
different electrical connection:
(auto transformer might be required !!!)

yes

no

no

customer:
customer number:

Bestimmung: Sawing plant with MEBasteel 1250 DG Zeichnung-Nr.: ASE 12 SDG 01 Copyright DIN 314		Auftragsnummer: 08.04.11 HU Angebotsnummer: 08.04.11 HU Datum: 08.04.11 HU	
Hersteller-Nr.: 72589 WES TERHEIM Technische Änderungen vorbehalten TECHNISCHE GEWISSE DATEN BEZÜGLICH		Zeichnung-Nr.: 08.04.11 HU Maßstab: A2 Blatt: 1 von 1	