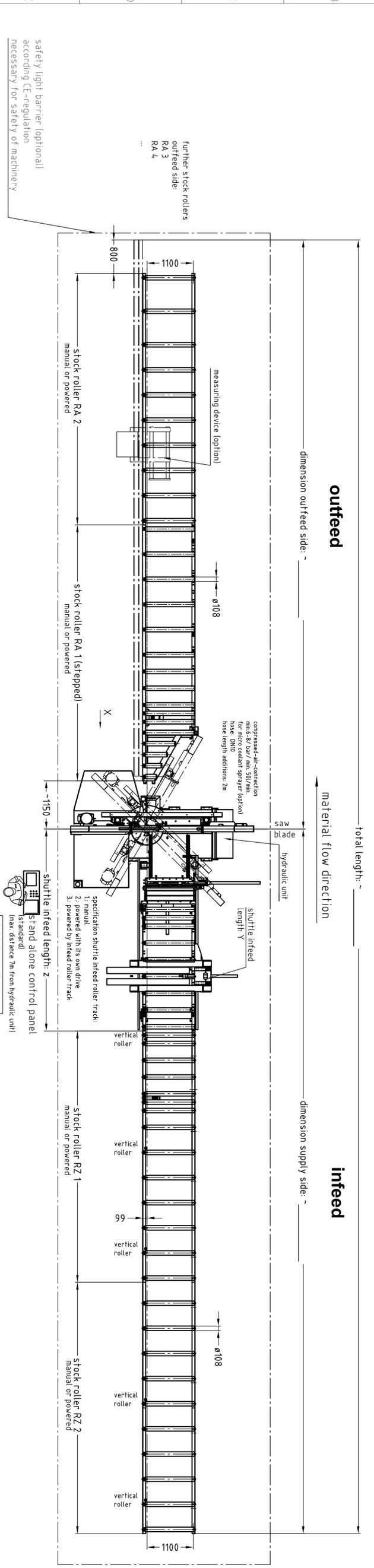


MEBasteel 1100 DGA-shuttle infeed



outfeed

infeed

dimension outfeed side ~

dimension supply side ~

total length ~

material flow direction

stock roller outfeed side / specification		
No.: (stock roller)	manual	powered (length (mm))
RA1		
RA2		
RA3		
RA4		
RA5		
RA6		

measuring device / optional			
measuring device Typ	length (mm)	lengthening piece (kV)	metering range (mm) without AV
MS3 automatic (preferred)			metering range (mm) with AV

shuttle infeed / specification			
shuttle infeed length Y	manual	powered by own drive	powered by infeed roller track
2300mm			shuttle infeed length z
3300mm			3820mm
4300mm			4820mm
5300mm			5820mm
6300mm			6820mm
7300mm			7820mm

stock roller supply side / specification		
No.: (stock roller)	manual	powered (length (mm))
RZ 1		
RZ 2		
RZ 3		
RZ 4		
RZ 5		
RZ 6		

working height 630 mm

It is not allowed to start and operate the bandsaw unless the laser light guard or mechanical fences are functioning. It is the responsibility of the operator to ensure the protective measures are functioning correctly.
The distance between the laser light guard or mechanical fence and the moving parts of the bandsaw should be sufficient to prevent accidental contact. This should be a minimum of 1.6 Mtr.
Before using the bandsaw the operation of the protective measures should be tested by a competent person to ensure the bandsaw will not operate if the protective measures are breached.
This examination and testing should be repeated after every alteration to the protective measures.

At the installation location there has to be an at-grade base plate with a niveau tolerance of max. ±20mm. The base plate has to have a sufficient stiffness for mounting dowels M12x120 and has to resist a pressure load of min. 30kg/cm².
Because of the manufacturing tolerances, the drilling patterns for the fixing dowels can not be determined in advance, they must be drilled during installation!

*Modem for Teleservice:
VPN-connecting in the area of control panel cable extensions 2m (wired ready for plug in)
Further information, see Document: MEBAtelSERVICE_Checkliste, Beschreibung, AGB

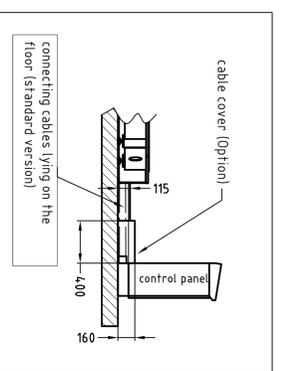
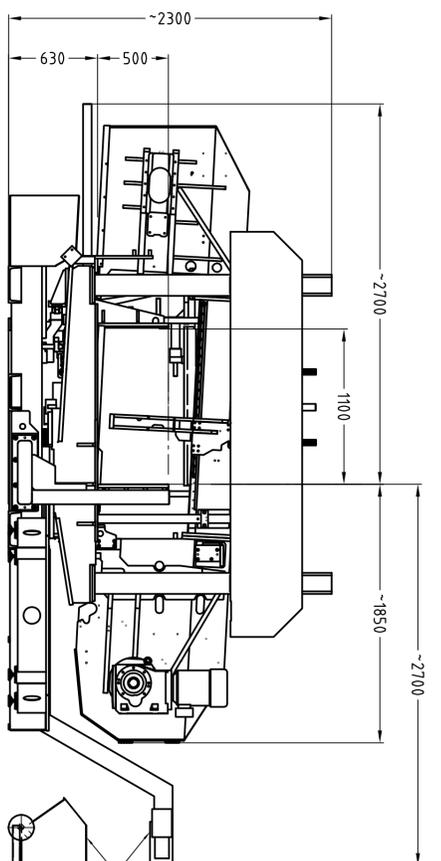
Please confirm electrical data:

electrical connection (MEBA-standard): 3x4,00V / N / PE/ 50Hz yes no

different electrical connection: (autotransformer might be required !!!)

optional accessories (just what is shown on drawing)	
article	yes
control panel -stand alone (mark desired location)	<input checked="" type="checkbox"/>
chip conveyor	<input type="checkbox"/>
chip container	<input type="checkbox"/>
micro coolant sprayer	<input type="checkbox"/>
safety light barrier	<input type="checkbox"/>

view X
M1:25



customer:
customer number:

Manufacturing information

Sawing plant with MEBasteel 1100 DGA-shuttle infeed

Order No. ASE 11 00DG A1

Customer No. 150

Order No. 188 A1

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