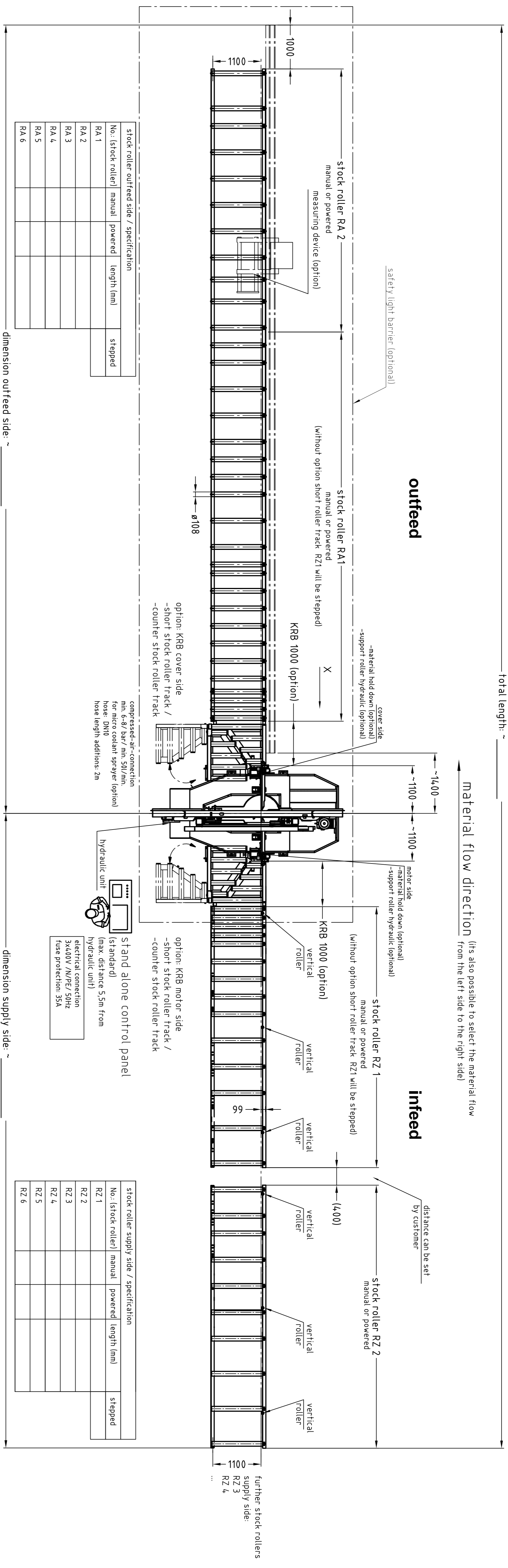


MEBasteel 1100 DG (7°)



stock roller outfeed side / specification		
No.: (stock roller)	manual	powered
RA 1		
RA 2		
RA 3		
RA 4		
RA 5		
RA 6		

KRB / cover side		
KRB	manual	powered
KRB stepped		1000
KRB stepped with counter stock roller track		1000

KRB / motor side		
KRB	manual	powered
KRB stepped		1000
KRB stepped with counter stock roller track		1000

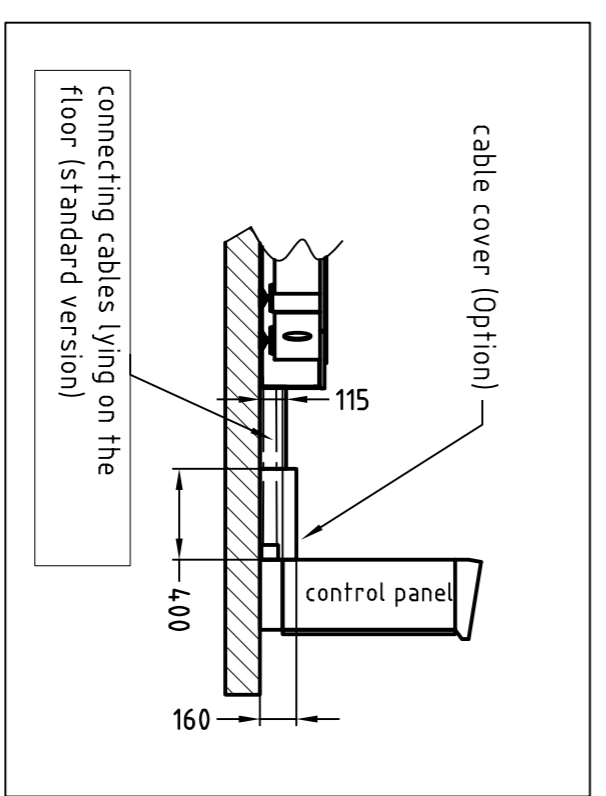
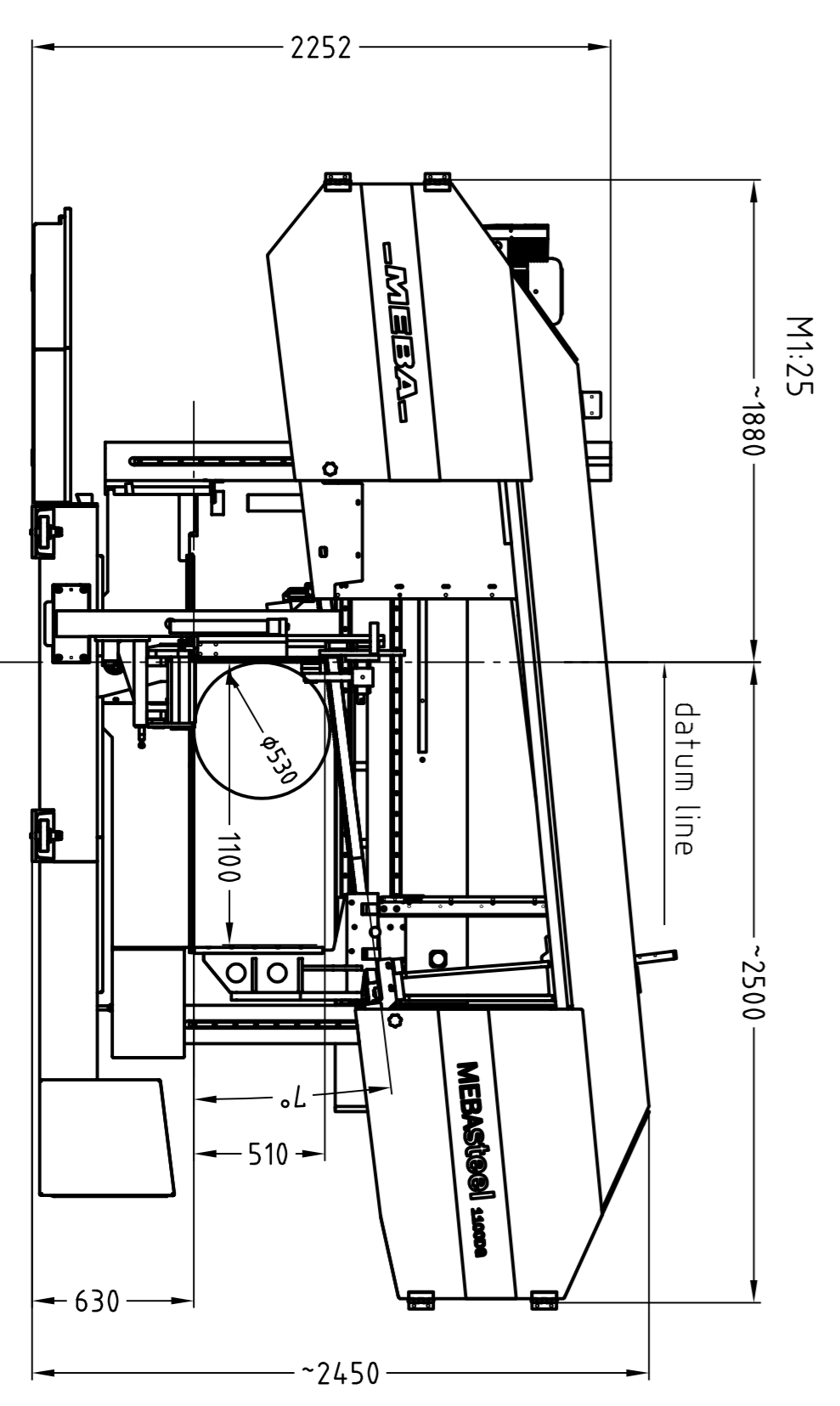
stock-roller supply side / specification		
No.: (stock roller)	manual	powered
RZ 1		
RZ 2		
RZ 3		
RZ 4		
RZ 5		
RZ 6		

measuring device / optional			
measuring device / Type	length (mm)	lengthening piece (AV)	metering range (mm) without AV
M33 automatic (preferred)			metering range (mm) with AV

KRB / cover side		
KRB	manual	powered
KRB stepped		1000
KRB stepped with counter stock roller track		1000

KRB / motor side		
KRB	manual	powered
KRB stepped		1000
KRB stepped with counter stock roller track		1000

view X



working height 630 mm

It is not allowed to start and operate the bandsaw unless the laser light guard or mechanical fence is functioning. It is the responsibility of the operator to ensure the protective measures are functioning correctly.
The distance between the laser light guard or mechanical fence and the moving parts of the bandsaw should be sufficient to prevent accidental contact, this should be a minimum of 16 Mfr.
Before using the bandsaw the operation of the protective measures should be tested by a competent person to ensure the bandsaw will not operate if the protective measures are breached.
This examination and testing should be repeated after every alteration to the protective measures.

At the installation location there has to be an at-grade base plate with a mean tolerance of max. ±20mm. The base plate has to have a sufficient sturdiness for mounting dowels M12x120 and has to resist a pressure load of min. 30kg/cm².
Because of the manufacturing tolerances, the drilling patterns for the fixing dowels can not be determined in advance, they must be drilled during installation!

Please confirm electrical datas:

electrical connection (MEBA-standard): 3x4,00V / N / PE / 50Hz
 different electrical connection: (auto/transformer might be required !!!)

yes no

optional accessories (just what is shown on drawing)

article	yes	no
control panel stand alone (mark desired location)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
support roller/ motor side	<input type="checkbox"/>	<input type="checkbox"/>
material hold down/ motor side	<input type="checkbox"/>	<input type="checkbox"/>
safety light barrier (z.B. with automatic measuring device)	<input type="checkbox"/>	<input type="checkbox"/>

customer:
customer number:

MEBA
 HETULI SAHÄSKÖNDELÄHÄ
 72589 MESTERHEIM
 FINNISH COMPANY LIMITED

SAWING PLANT WITH MEBASTEEL 1100 DG 7°
 ASE 11 00DG 70

DATE: 04.03.15 HU
 150 186 AI