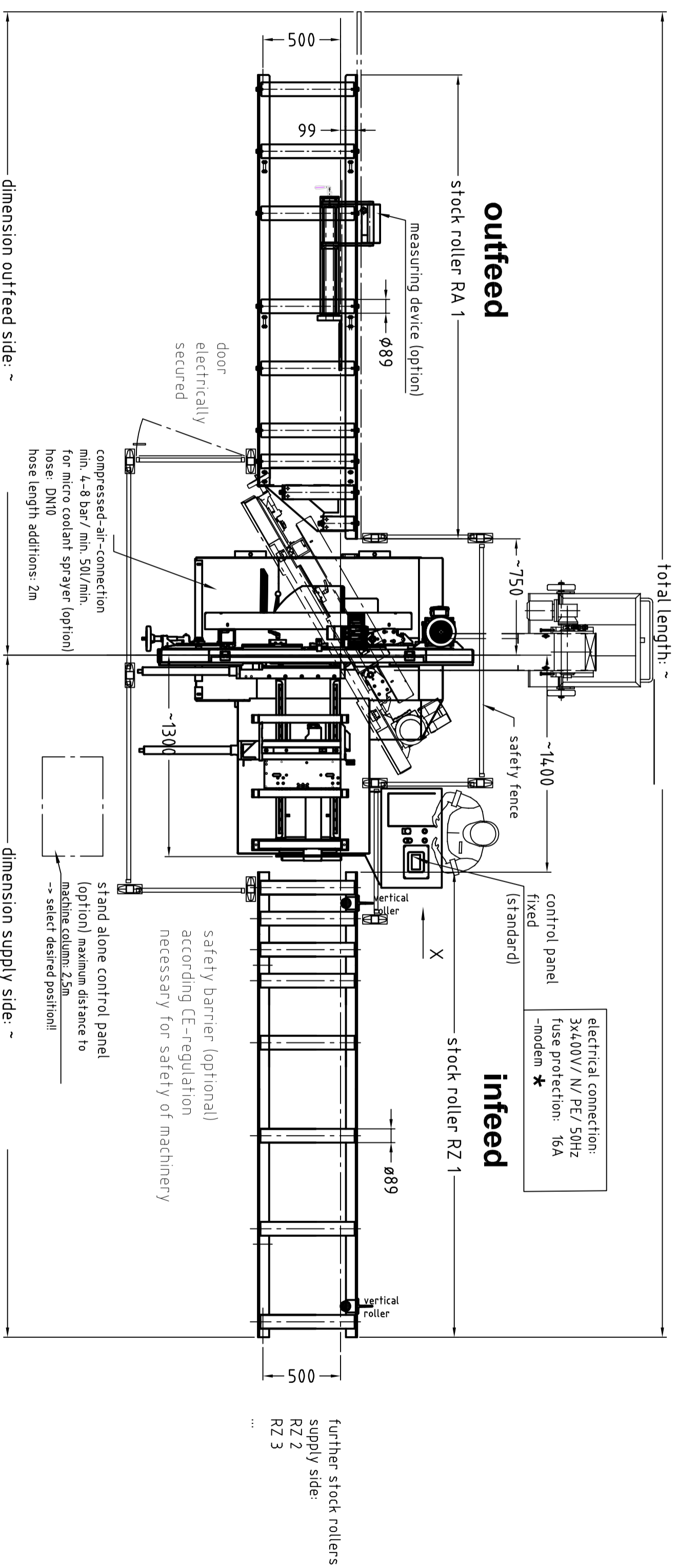


MEBAECO 335 GA

material flow direction



measuring device / optional			
measuring device Typ	length (mm)	lengthening piece (AV)	metering range (mm) without AV
M0 manual			
MLD manual			
MLDV manual			
MLA automatic			
MLAV automatic			

stock roller outfeed side / specification			
No.: (stock roller)	manual	powered	length (mm)
RA 1			
RA 2			
RA 3			
RA 4			
RA 5			
RA 6			

Restrictions of the clamping range 335 GA
with bundle clamping **
width: max. 320mm/height max. 320mm
Layer tension: **
rest piece length manual: 165 mm round from: \varnothing 30 mm / square from: 25x25 mm
rest piece length automatic: 275 mm smaller dimensions on request
rest piece length without bundle clamping manual: 65mm
rest piece length without bundle clamping automatic: 120mm

stock roller supply side / specification			
No.: (stock roller)	manual	powered	length (mm)
RZ 1			
RZ 2			
RZ 3			
RZ 4			
RZ 5			
RZ 6			

working height 750mm
(without mounting elements)

At the installation location there has to be an at-grade base plate with a niveau tolerance of max. \pm 20mm. The base plate has to have a sufficient sturdiness for mounting dowels M12x120 and has to resist a pressure load of min. 30kg/cm².
Because of the manufacturing tolerances, the drilling patterns for the fixing dowels can not be determined in advance, they must be drilled during installation!

Protective fence according to CE standard
DIN EN 675 / (H=1400mm/H=2000mm)
necessary for machine safety (Removable elements)

Attention:

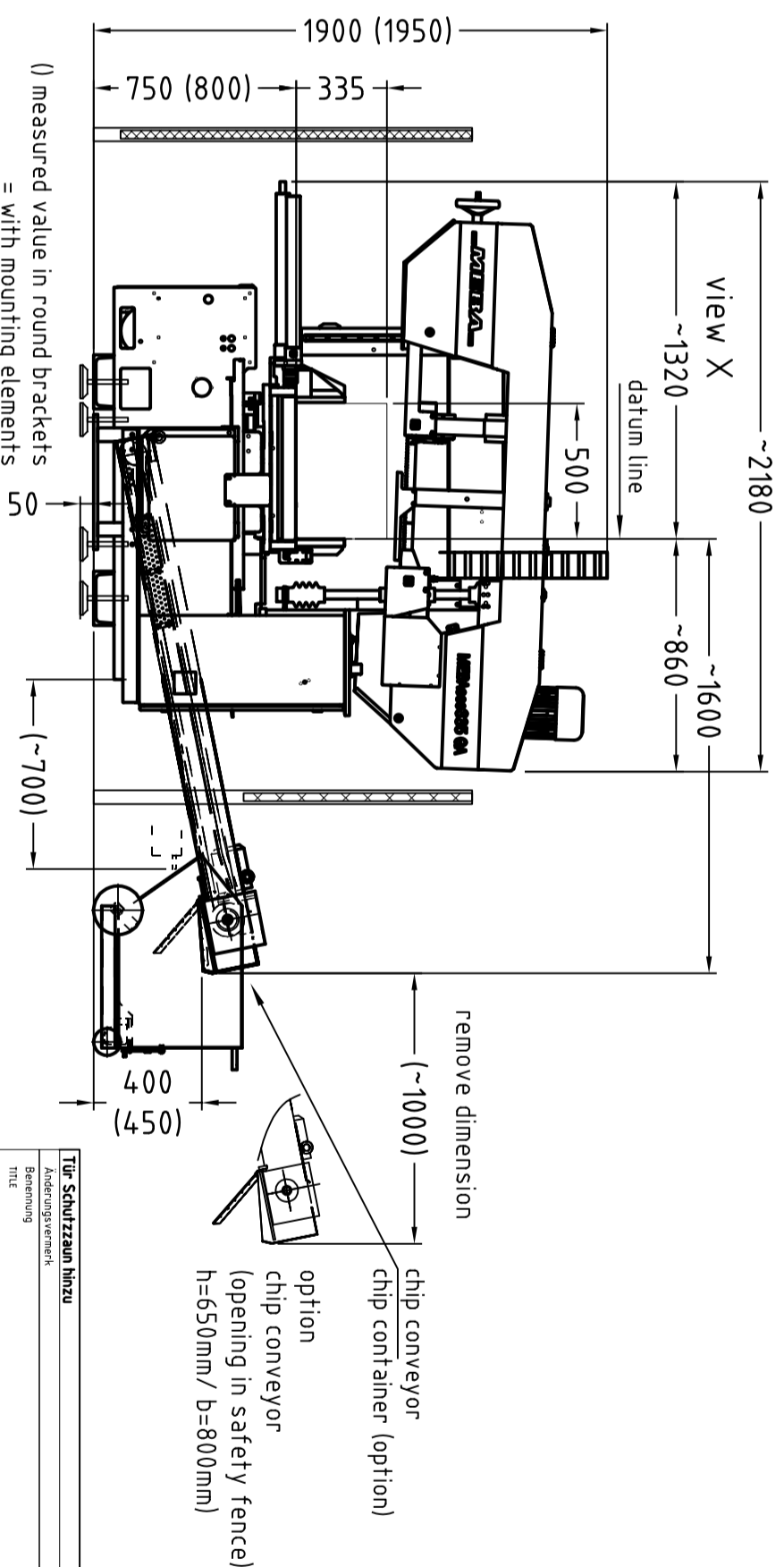
Because of the residual risk of the machine it is necessary that roller tracks will be positioned on infeed and outfeed side. Or alternativly a material box (outfeed side)

Roller conveyors or material boxes (infeed and outfeed side) must not be removed for sawing operations as they are part of the safety device

It's not allowed to start the machine without necessary safety barrier.

*Modem for Teleservice:
VPN-connecting in the area of control panel cable extensions 2m (wired ready for plug in)
Further information, see Document: MEBAteleservice_Checkliste_Beschreibung_AGB

optional accessories (just what is shown on drawing)	
article	yes
control panel -stand alone (mark desired location)	no
chip conveyor	
chip container	
micro coolant sprayer	
mounting elements's working height = 800mm	
safety light barrier (stand alone control panel)	
safety fence (fixed control panel/standard)	



Please confirm electrical datas:
electrical connection (MEBA-standard): 3x400V / N / PE / 50Hz
different electrical connection: (autotransformer might be required !!!)

customer:

customer number:

Tür Schürzsau 335 GA Zeichnung Nr. ASE 33 5GA 01 Copyright DIN 34		Auftragsnummer: Angebotsnummer: Datum: Blatt:	
Maßstab: 1:25 Blatt: A2 Datum: 06.11.19 Index: A Zeichen: ZH Name: HU Unterschrift:	Datum: 06.11.19 Name: HU Unterschrift:	MEBA METALL-BANDSAHMASCHINEN GMBH 72589 WESTERHEIM TECHNISCHE ABLÄUFEN UND ANLEITUNGEN TECHNISCHE DIMENSIONEN UND ABMESSUNGEN	